



## केंद्रीय काष्ठ परीक्षण प्रयोगशाला, रबड़ बोर्ड CENTRAL WOOD TESTING LABORATORY, THE RUBBER BOARD

(वाणिज्य एवं उद्योग मंत्रालय, भारत सरकार)

(Ministry of Commerce &amp; Industry, Govt. of India)

इंजीनियरी एवं संसाधन प्रभाग Engineering &amp; Processing Division

मांगानम पी ओ, कोट्टयम Mangalam P O, Kottayam - 686 018

केरल, भारत Kerala, India



TC-11734

### TEST REPORT

=====

#### CUSTOMER'S NAME & ADDRESS

M/s COLONIAL LUMBERS LLP

Ponnurikkippara

Poyil (P.O), Pariyaram

Kannur-670502

Certificate No : 47/M/1/1-2025

Date of Issue : 19/03/2025

Date of sample receipt : 17/03/2025

Date of sample testing : 17/03/25-18/03/2025

Sample name : Rubber wood sample

Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025

Code on sample : NIL

Test method : IS 1708 Part 1: 1986

Lab code : 52/M/1/1

#### RESULTS: MOISTURE CONTENT (OVEN DRY METHOD) Sample size-2.5x1.8x1.8cm

| SI No | Parameters Tested | Result    | Unit |
|-------|-------------------|-----------|------|
| 1     | Moisture content  | 9.7 (Avg) | %    |

**Standard requirement:** As per IS 287:1993(3<sup>rd</sup> revision), permissible moisture content of timber for doors and windows (50mm and above in thickness) can be 10% (Zone-I, avg. annual RH less than 40%), 12%(Zone-II, avg. annual RH 40-50%), 14%(Zone-III, avg. annual RH 50-67%), 16%(Zone-IV, avg. annual RH more than 67%).

**Remarks:** Kerala comes under Zone IV. Sample meets the standard requirement.

JAYASREE.C.E

LAB ASST. (CHEMISTRY)

Authorized Signatory



UMASANKAR G

DEPUTY DIRECTOR (Engg)

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Poyil (P.O), Pariyaram  
Kannur-670502

Certificate No : 47/M/5/1-2025  
Date of Issue : 19/03/2025  
Date of sample receipt : 17/03/2025  
Date of sample testing : 18/03/2025  
Sample name : Rubber wood sample  
Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025  
Code on sample : NIL  
Test method : IS 1708 part 5: 1986  
Lab code : 52/M/5/1

### Results: Static bending strength test (Parallel to FJ profile) at 12± 2 % mc

Sample size: 28.8x1.8x1.8 cm

| Test code | MOR                | Max Load | FS at LP           | HS at LP           | HS at ML           | MOE                |
|-----------|--------------------|----------|--------------------|--------------------|--------------------|--------------------|
|           | kg/cm <sup>2</sup> | kg       | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> |
| 52-m-5-1a | 630.5              | 88.8     | 530.4              | 17.5               | 20.9               | 62176.9            |
| 52-m-5-1b | 364.9              | 51.3     | 240.1              | 7.9                | 12.1               | 55555.2            |
| 52-m-5-1c | 674.3              | 97.6     | 578.2              | 19.4               | 22.6               | 70468.8            |

MOR-Modulus of Rupture, MOE-Modulus of Elasticity, FS at LP-Fibre stress at limit of proportionality, HS at LP -Horizontal shear stress at limit of proportionality, HS at ML-Horizontal shear stress at Max load.

Remarks: NIL

**JAYASREE.C.E**  
LAB ASST. (CHEMISTRY)  
Authorized Signatory



**UMASANKAR G**  
DEPUTY DIRECTOR (Engg)

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**Poyil (P.O), Pariyaram**  
**Kannur-670502**

Certificate No : 47/M/5/2-2025  
Date of Issue : 19/03/2025  
Date of sample receipt : 17/03/2025  
Date of sample testing : 18/03/2025  
Sample name : Rubber wood sample  
Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025  
Code on sample : NIL  
Test method : IS 1708 part 5: 1986  
Lab code : 52/M/5/2

**Results: Static bending strength test (Perpendicular to FJ profile) at  $12 \pm 2$  % mc**

Sample size: 28.8x1.8x1.8 cm

| Test code | MOR                | Max Load | FS at LP           | HS at LP           | HS at ML           | MOE                |
|-----------|--------------------|----------|--------------------|--------------------|--------------------|--------------------|
|           | kg/cm <sup>2</sup> | kg       | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> |
| 52-m-5-2a | 360.3              | 53.5     | 353.6              | 12.0               | 12.2               | 49916.3            |
| 52-m-5-2b | 550.2              | 81.7     | 455.3              | 15.5               | 18.7               | 61984.8            |
| 52-m-5-2c | 612.4              | 86.3     | 524.4              | 17.4               | 20.3               | 67048.9            |

MOR-Modulus of Rupture, MOE-Modulus of Elasticity, FS at LP-Fibre stress at limit of proportionality, HS at LP -Horizontal shear stress at limit of proportionality, HS at ML-Horizontal shear stress at Max load.

Remarks: NIL

*Jayasree C.E*

**JAYASREE.C.E**  
**LAB ASST. (CHEMISTRY)**  
Authorized Signatory



*Umasankar G*

**UMASANKAR G**  
**DEPUTY DIRECTOR (Engg)**

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**Kannur-670502**

Certificate No : 47/M/5/3-2025  
Date of Issue : 19/03/2025  
Date of sample receipt : 17/03/2025  
Date of sample testing : 18/03/2025  
Sample name : Rubber wood sample  
Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025  
Code on sample : NIL  
Test method : IS 1708 part 5: 1986  
Lab code : 52/M/5/3

**Results: Static bending strength test (Parallel to EG profile) at  $12 \pm 2$  % mc**

Sample size : 28.8x1.8x1.8 cm

| Test code | MOR                | Max Load | FS at LP           | HS at LP           | HS at ML           | MOE                |
|-----------|--------------------|----------|--------------------|--------------------|--------------------|--------------------|
|           | kg/cm <sup>2</sup> | kg       | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> |
| 52-m-5-3a | 780.2              | 110.5    | 512.6              | 17.0               | 25.9               | 91836.5            |
| 52-m-5-3b | 770.4              | 111.9    | 623.1              | 20.7               | 25.6               | 84152.2            |
| 52-m-5-3c | 606.4              | 87.0     | 606.4              | 20.2               | 20.2               | 74384.8            |

MOR-Modulus of Rupture, MOE-Modulus of Elasticity, FS at LP-Fibre stress at limit of proportionality, HS at LP -Horizontal shear stress at limit of proportionality, HS at ML-Horizontal shear stress at Max load.

Remarks: NIL

*Jayasree C.E*

**JAYASREE.C.E**  
**LAB ASST. (CHEMISTRY)**  
Authorized Signatory



*Umasankar G*

**UMASANKAR G**  
**DEPUTY DIRECTOR (Engg)**

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Kannur-670502

Certificate No : 47/M/5/4-2025

Date of Issue : 19/03/2025

Date of sample receipt : 17/03/2025

Date of sample testing : 18/03/2025

Sample name : Rubber wood sample

Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025

Code on sample : NIL

Test method : IS 1708 part 5: 1986

Lab code : 52/M/5/4

#### Results: Static bending strength test (Perpendicular to EG profile) at 12± 2 % mc

Sample size: : 28.8x1.8x1.8 cm

| Test code | MOR                | Max Load | FS at LP           | HS at LP           | HS at ML           | MOE                |
|-----------|--------------------|----------|--------------------|--------------------|--------------------|--------------------|
|           | kg/cm <sup>2</sup> | kg       | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> | kg/cm <sup>2</sup> |
| 52-m-5-4a | 1022.8             | 148.4    | 738.8              | 24.5               | 33.9               | 91674.0            |
| 52-m-5-4b | 802.5              | 115.9    | 524.1              | 17.5               | 26.8               | 89748.7            |
| 52-m-5-4c | 699.1              | 98.9     | 507.5              | 16.9               | 23.3               | 64131.2            |

MOR-Modulus of Rupture, MOE-Modulus of Elasticity, FS at LP-Fibre stress at limit of proportionality, HS at LP -Horizontal shear stress at limit of proportionality, HS at ML-Horizontal shear stress at Max load.

Remarks: NIL

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केरल, भारत Kerala, India



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**Ponnurikkippara**  
**Poyil (P.O), Pariyaram**  
**Kannur-670502**

Certificate No

: 47/M/8/1-2025

Date of Issue

: 19/03/2025

Date of sample receipt

: 17/03/2025

Date of sample testing

: 18/03/2025

Sample name

: Rubber wood sample

Sample description

: 320x50x18mm

Ref. No.

: Your Test request Email dated 07-03-2025

Code on sample

: NIL

Test method

: IS 1708 part 12: 1986

Lab code

: 52/M/8/1

**Results: Tensile strength test (parallel to FJ profile) at 12% mc**

Sample size: 32.5x5x1.5 cm

| Test Code | Max Load | TS at ML           |
|-----------|----------|--------------------|
|           | kg       | kg/cm <sup>2</sup> |
| 52-m-8-1a | 352.9    | 718.1              |
| 52-m-8-1b | 231.9    | 471.9              |
| 52-m-8-1b | 385.4    | 784.3              |

TS at ML -Tensile stress at max load

Remarks: NIL



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**Kannur-670502**

Certificate No

: 47/M/8/2-2025

Date of Issue

: 19/03/2025

Date of sample receipt

: 17/03/2025

Date of sample testing

: 18/03/2025

Sample name

: Rubber wood sample

Sample description

: 320x50x18mm

Ref. No.

: Your Test request Email dated 07-03-2025

Code on sample

: NIL

Test method

: IS 1708 part 12: 1986

Lab code

: 52/M/8/2

**Results: Tensile strength test (parallel to EG profile) at 12% mc**

Sample size: 32.5x5x1.5 cm

| Test Code | Max Load | TS at ML           |
|-----------|----------|--------------------|
|           | kg       | kg/cm <sup>2</sup> |
| 52-m-8-2a | 465.6    | 947.5              |
| 52-m-8-2b | 443.5    | 902.6              |
| 52-m-8-2b | 345.7    | 703.6              |

TS at ML - Tensile stress at max load

Remarks: NIL



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Kannur-670502

Certificate No : 47/M/17/1-2025  
Date of Issue : 19/03/2025  
Date of sample receipt : 17/03/2025  
Date of sample testing : 18/03/25-19/03/2025  
Sample name : Rubber wood sample  
Sample description : 75x40x18mm

Ref. No. : Your Test request Email dated 07-03-2025  
Code on sample : NIL  
Test method : JAS 1996 for glued laminated timber  
Lab code : 52/M/17/1

### Results: Boiling water soak delamination test

| Test Code  | Length of glue line (EG) |        | DLM    |        |        |        | Total delamination |        | Ratio of delamination |
|------------|--------------------------|--------|--------|--------|--------|--------|--------------------|--------|-----------------------|
|            |                          |        | Side A | Side A | Side B | Side B |                    |        |                       |
|            | Side A                   | Side B | end-1  | end-2  | end-1  | end-2  | Side A             | Side B |                       |
|            | mm                       | mm     | mm     | mm     | mm     | mm     | mm                 | mm     | %                     |
| 52/M/17/1a | 75.52                    | 75.15  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |
| 52/M/17/1b | 75.48                    | 75.47  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |
| 52/M/17/1c | 75.30                    | 75.39  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |

DLM - delamination

Remarks: Samples after test having delamination ratio less than 5% is passed..

Jayasree

JAYASREE.C.E

LAB ASST. (CHEMISTRY)

Authorized Signatory



Umasankar G

DEPUTY DIRECTOR (Engg)

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Date of Issue : 19/03/2025  
Date of sample receipt : 17/03/2025  
Date of sample testing : 18/03/25-19/03/2025  
Sample name : Rubber wood sample  
Sample description : 75x40x18mm

Ref. No. : Your Test request Email dated 07-03-2025  
Code on sample : NIL  
Test method : JAS 1996 for glued laminated timber  
Lab code : 52/M/18/1

### Results: Cold water soak delamination test

| Test Code  | Length of glue line (EG) |        | DLM    | DLM    | DLM    | DLM    | Total delamination |        | Ratio of delamination |
|------------|--------------------------|--------|--------|--------|--------|--------|--------------------|--------|-----------------------|
|            |                          |        | Side A | Side A | Side B | Side B |                    |        |                       |
|            | Side A                   | Side B | end-1  | end-2  | end-1  | end-2  | Side A             | Side B |                       |
|            | mm                       | mm     | mm     | mm     | mm     | mm     | mm                 | mm     | %                     |
| 52/M/18/1a | 75.48                    | 75.35  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |
| 52/M/18/1b | 75.16                    | 75.13  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |
| 52/M/18/1c | 75.20                    | 75.56  | 0      | 0      | 0      | 0      | 0                  | 0      | 0                     |

DLM - delamination

Remarks: Samples after test having delamination ratio less than 10% is passed.

Jayasree C.E

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वेब Web: [www.rubberboard.org.in](http://www.rubberboard.org.in)

## केंद्रीय काष्ठ परीक्षण प्रयोगशाला, रबड़ बोर्ड

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Date of sample testing : 17/03/25-19/03/2025

Sample name : Rubber wood sample

Sample description : 300x18x18mm

Ref. No. : Your Test request Email dated 07-03-2025

Code on sample : NIL

Test report as per : IS 2753 part1:1991

Lab code : 52/C/3/1

### Results:

| Sl No | Parameters Tested                                    | Result | Unit              |
|-------|------------------------------------------------------|--------|-------------------|
| 1     | Quantity of Boron as *BAE present in the wood sample | 5.10   | kg/m <sup>3</sup> |

\* Boric acid Equivalent

**Standard requirement:** As per IS 401:2001, the recommended absorption of Boric acid: Borax treated timber is **5 kg/m<sup>3</sup>** for the commodity furniture, cupboard etc.

**Remarks:** Sample meets the standard requirement.

*Jayasree C.E*

JAYASREE.C.E  
LAB ASST. (CHEMISTRY)  
Authorized Signatory



*Umasankar G*

UMASANKAR G  
DEPUTY DIRECTOR (Engg)

**Note:** This test result is relevant only to the samples received for testing.

The report shall not be reproduced except in full without the written approval of the Laboratory.

The test result is confirmed with the statement of conformity in decision rule (DR SC -01) if it is applicable

Use rubber wood; save rain forests

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